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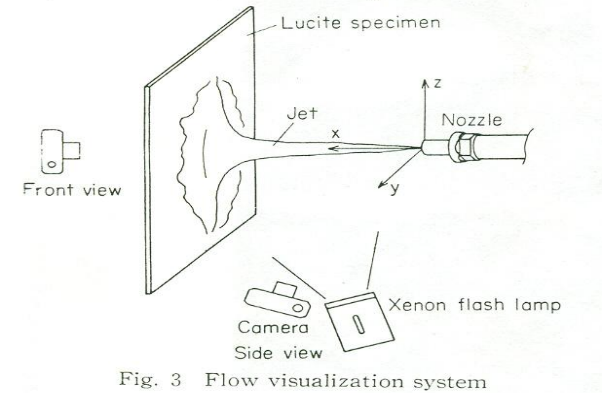


Fig. 1 Process description use font size 10 Fig. 2 Performance of the process developed